D'Shannon Products, LTD 1309 County Road 134 Buffalo, MN 55313 Document No: FMS-DP-E33C TT Hawker Beechcraft 35-C33A, E33A, E33C

FAA APPROVED

PILOT'S OPERATING HANDBOOK AND

FAA APPROVED AIRPLANE FLIGHT MANUAL SUPPLEMENT

FOR

HAWKER BEECHCRAFT MODEL 35-C33A, E33A (s/n CE-1 through CE-289)

HAWKER BEECHCRAFT MODEL E330 (s/n CJ-1 through CJ-25)

NORMAL & ATEGORY

(Operation in excess of 3300 lb. Max. Gross Weight, of with Fuel in 176 Tanks)

UTIZITY CATEGORY

(Operation at 3300 lb. Max. Gross Weight or Less – Tip Tanks Empty)

REG. NO

SER. NO.

This supplement must be attached to the Pilot's Operating Handbook and FAA Approved Airplane Flight Manual when two 20 gallon auxiliary wing tip fuel tanks are installed in accordance with STC(s) SA153EA or SA02722CH. The information contained herein supplements or supersedes the basic handbook only in those areas listed herein. For limitations, procedures, and performance information not contained in this supplement, consult the basic Pilot's Operating Hambbook and FAA Approved Airplane Flight Manual.

FAA APPROVED:

Charles L. Smalley, Manager Chicago Aircraft Certification Office Federal Aviation Administration Department of Transportation Federal Aviation Administration Des Plaines, IL 60018

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SECTION I GENERAL

This supplement contains revised information for the basic airplane when modified by the addition of two auxiliary wing tip fuel tanks and is to be operated in accordance with STC/S/SA153EA or SA02722CH. The information contained herein supplements or supersedes the basic handbook only in those areas listed herein. Consult the Pilot's Operating Handbook and FAA Approved Flight Manual for limitations, procedures, and performance information not contained herein.

Added tip tank fuel capacity	Added	d tip tar	ık fuel	capacity
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Total capacity.....

Total usable

MAXIMUM CERTIFIED WEIGHT

Maximum Ramp Weight......

Maximum Take-off Weight

Maximum Landing Weight

Maximum Zero Fuel Weight.....

.....3600 lb. No Structural Limitation

3612 lb.

.3600 lb.

SECTION II LIMITATIONS

GENERAL

The Airplane Flight Manual for this airplane lists information for operation in the UTILITY category (35-C33A, E33A) or AEROBAT C category (E33C). Since the tip tank installation is approved contingent on operation of the airplane in the NORMAL category when operated in excess of 3300 lb. or with fuel in Tip Tanks, the following Limitations supersede those of the basic Airplane Flight Manual.

This airplane is eligible for operation in accordance with STC(S) SA153EA or SA02722CH and this airplane flight manual supplement only when equipped with the following modifications:

a) Wing Tip Fuel Tanks (SYC(S) SA153EA or SA02722CH)

AIRSPEED LIMITATIONS

WEIGHT LIMITS

Date: >

CENTER OF GRAVITY LIMITS (Landing Gear Extended)

FORWARD LIMITS

77.0 inches aft of datum to 2800 lbs. with straight line variation to 82.5 inches at 3300 lbs. with straight line variation to 82.5 at 3600 pounds.

AFT LIMITS

86.7 inches aft of datum at all weights.

MANEUVER LIMITS

This is a NORMAL CATEGORY airplane when operated in excess of 3300 lb. or with fuel in Tip Tanks. Spins and acrobatic maneuvers are prohibited. Normal category airplanes are limited to Non-acrobatic operation.

Non-acrobatic operation includes:

- 1. Any maneuver incident to normal tying.
- 2. Stalls (except whip stalls)
- 3. Lazy eights, chandelles, and steep turns, in which the angle of bank is not more than 60°.

Spins are prohibited.

No inverted maneuvers are approved.

FLIGHT LOAD FACTORS

.....3.8G

FUEL

In addition to the basic airplane fuel system, two auxiliary wing tip fuel transfer tanks are installed with a capacity of 26 gallons each, all of which is usable.

Take-offs are prohibited with more than 1/4 difference in tip tank fuel quantity. During flight if tip tank fuel quantity gauges indicate more than 1/2 tank difference the landing should be made with flaps up.



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PLACARDS

In Full View of Pilot:

FUEL CONSUMPTION MAY EXCEED TIP TANK TRANSFER RATE. INTIATE TRANSFER WITH BOTH MAINS AT LEAST ½ FULL. MONITOR MAIN TANK GAUGES TO PREVENT OVERFLOW.

On Left Side Panel (Airspeed values are CAS)

NORMAL CATEGORY AIRPLANE

(WHEN OPERATED IN EXCESS OF 3300 LB. MAX. GROSS WEIGHT, OR WITH FUEL IN TIP TANKS)

AIRSPEED LIMITATION (NORMAL CAT. OPERATIONS)

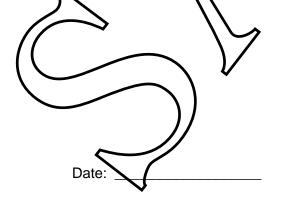
MAXIMUM LANDING SEAR EXTENDED SPEED 165 MPH (143 KNOTS)
MAXIMUM DESIGN MANELVERING SPEED 147 MPH (127 KNOTS)

OPERATE IN ACCORDANCE WITH FAA APPROVED FLIGHT MANUAL / PILOT'S OPERATING HANDBOOK. INTENTIONAL SPINS ARE PROHIBITED NO ACROBATIC MANEUVERS APPROVED.

The model E33C airplane is not eligible for acrobatic category operation with wing tip tanks installed. Remove all placards and markings which refer to acrobatic category operation when tip tanks are installed.

SECTION III EMERGENCY PROCEDURES

If for any reason it is necessary to land with more than 1/2 tank difference in tip tank quantities, the landing should be made with wing flaps in the "up" position.



SECTION IV NORMAL PROCEDURES

AIRSPEEDS FOR SAFE OPERATION

Maximum Turbulent Air Penetration

SAS 121 KCAS CAS 147 MCAS

PREFLIGHT INSPECTION

Fuel drains are located on the lower surface of each tip tank. Drain these points daily before the first flight to purge any water from the system.

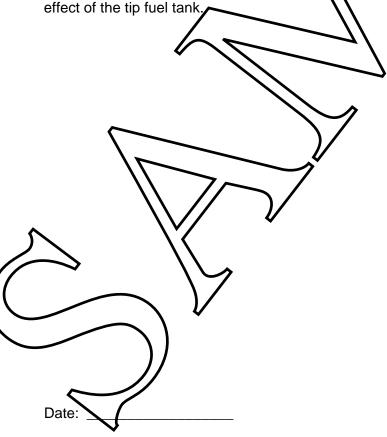
Check security of flush mounted tip tank filler caps during preflight inspection.

Before flight, check the tip tanks for unsymmetrical fuel loading. If fuel tank capacities differ more than 1/4 tank, relocate fuel prior to take-off

See Section 7, Systems for additional information.

SECTION V PERFORMANCE

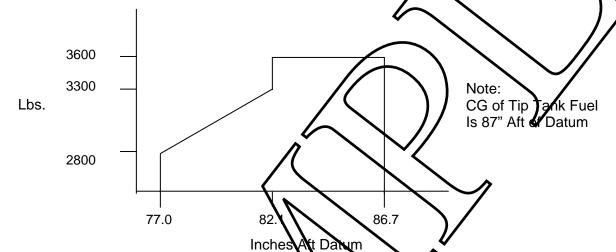
The performance listed in the basic "Filot Operating Handsook and FAA Approved Airplane Flight Manual" is generally applicable to this airplane with the tip tank installation at the gross weight listed in the basic manual. Since the certification basis on the tip tank installation does not include a requirement that the performance be made available, and since the modifier did not choose to supply this information, no performance is listed at gross weights above that of the basic airplane. Additionally, the range profile charts have not been revised to include the



SECTION VI WEIGHT AND BALANCE

Weight	Forward	Aft
Condition	CG Limit	CG Limit
3600 lb. (Max. take-off)	82.1	86.7
3300 lb.	82.1	86.7
2800 lb. or less	77.0	86.7

CG Limitations (wheels down)



Following is a table of moment limits versus weight for gross weights between 3300 and 3600 lb.

	Weight (lb.)	Minimum Momen 100	Maximum Moment/100
	3300	2718	2870
	3325	2730	2883
	3350	2 4 50	2904
	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ 	2771	2926
	3400	2701	2948
	3424	2812	2969
	345	2832	2991
~	3475	2853	3013
	3500	2874	3035
(3525	2894	3056
	3550	2915	3079
	3575	2935	3100
	3600	2956	3121
	_ //		

Weight and Balance Loading Form

Model _____ Date: ____

Serial No: CE (CJ)- _____ Reg. No.:

Item	Weight	Mom./100
1. Basic Empty Weight		1
2. Front Seat Occupants		
3. 3 rd and 4 th Seat Occupants		
4. 5 th and 6 th Seat Occupants		
5. Baggage		
6. Cargo)/
7. Sub Total Zero Fuel Condition		
8. Basic Fuel Loading		
9. Tip Tank Fuel Loading		
10. Sub Total Ramp Condition		
11. Less Fuel for Start, Taxi, and Take-o		7
12. Sub Total Take-off Condition		
13. Less Fuel to Destination	7/ 0	
14. Landing Condition	7	

^{*} Fuel for start, taxi, and take-off is normally 12 b. at an average Mom. /100 of 9.

Usable tip tank fuel is located at an average arm of 87 inches aft datum.

SECTION VII SYSTEMS DESCRIPTION

FUEL

In addition to the basic airplane fuel system, two auxiliary wing tip fuel transfer tanks are installed with a capacity of 20 gallons each, all of which is usable. Take-offs are prohibited with more than 1/4 difference in tip tank fuel quantity. During flight if tip tank fuel quantity gauges indicate more than 1/2 tank difference the landing should be made with flaps up.

Tip tank fuel is transferred into its respective main tank by an electric pump at a rate of approximately 15 gallons per hour. The transfer pump and a sole oid valve are mounted in side the wheel well of each wing on the rib at wing station 66. At higher power settings, fuel consumption may exceed the fuel transfer rate to the main tank selected.

Tip tank transfer pump switches are located either on the face of the instrument panel or between the front seats on the partition assembly to ward of the main spar truss. The pump and solenoid valve circuit breaker is installed adjacent to the pump switches.

A fuel drain is provided on the lower surface of each tip tank

Fuel quantity is measured by observing the fuel level on a sight gauge located on the inboard side of each tip tank.

Normal tip tank fuel transfer should be accomplished simultaneously to maintain symmetrical wing tip tank fuel loading. Initiate transfer with the left main at 1/2 fall and feeding the engine. During the transfer, monitor fuel gauges for both main tanks and stop transfer if gauge indicates full to prevent overflow of fuel through the main tank vent tubes.

SECTION VIII HANDLING, SERVICING AND MAINTENANCE

No Change.

SECTION IX SUPPLEMENTS

No Change.

SECTION X SAFETY INFORMATION

No Change.

